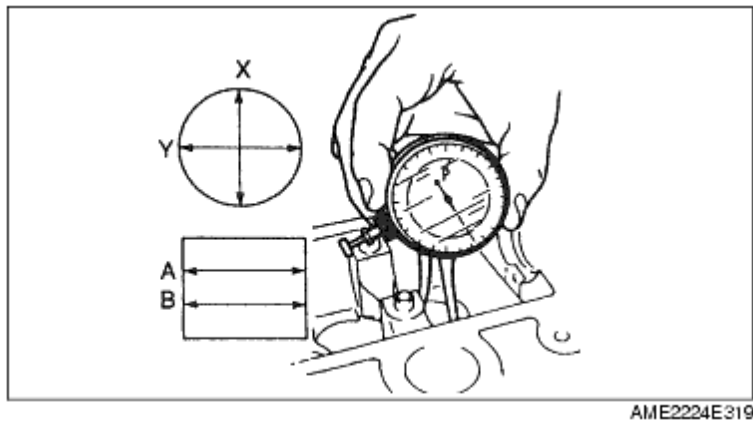


TAPPET INSPECTION

A6E242412310E01

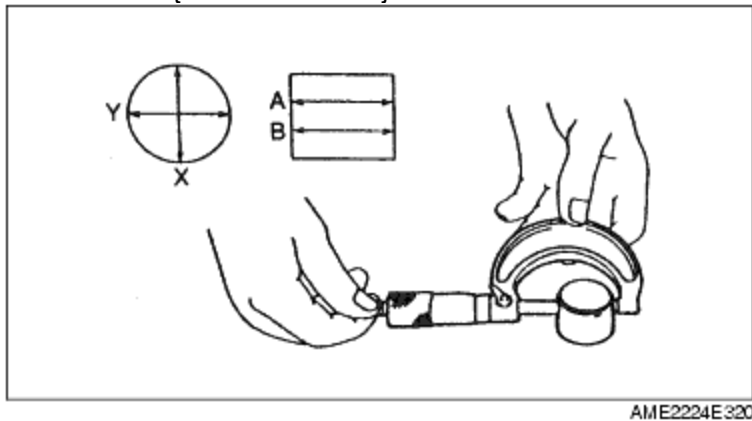
1. Measure the tappet hole inner diameter in X and Y directions at the two points (A and B) shown.

Inner diameter:
31.000-31.030 mm {1.2205-1.2216 in}



2. Measure the tappet body outer diameter in X and Y directions at the two points (A and B) shown.

Outer diameter:
30.970-30.980 mm {1.2193-1.2196 in}



3. Subtract the tappet body outer diameter from the tappet hole inner diameter.

- If not as specified, replace the tappet or cylinder head.

Clearance
Standard:
0.02-0.06 mm {0.0008-0.0023 in}
Maximum:
0.15 mm {0.006 in}